

Technical Bulletin

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ISSUED:	June 8, 2010
REPLACES:	April 5, 2010

Insulspan SIP System - CCMC Evaluation Report 13016-R (13 Pages attached - see also referenced Insulspan Technical Bulletins)

The Canadian Construction Materials Centre (CCMC) is a part of the National Research Council's Institute for Research in Construction. CCMC provides a national evaluation service for new and innovative materials, products, systems and services that is recognized by provincial and territorial building regulatory bodies.

Attached is CCMC **Evaluation Report** 13016-R for the Insulspan SIP System which confirms compliance with the National Building Code of Canada (NBC) 2005. The CCMC 13016-R for the Insulspan Structural Insulated Panel (SIP) System confirms that when used as exterior insulated loadbearing wall and roof panels in accordance with the conditions and limitations stated in Section 3 of this Report, complies with the following NBC 2005 requirements:

- Clause 1.2.1.1.(1)(a), Division A, using the following acceptable solutions from Division B:
 - Section 4.1. Structural Loads and Procedures
 - Article 4.3.1.1. Design Basis for Wood (i.e. Composite panel with lumber studs/joists)
 - Subsection 9.25.2. Thermal Insulation
 - Subsection 9.25.4. Vapour Barriers
- Clause 1.2.1.1.(1)(b), Division A, as an alternative solution that achieves at least the minimum level of performance required by Division B in the areas defined by the objectives and functional statements attributed to the following applicable acceptable solutions:
 - Section 4.3. Design Requirements for Structural Materials (i.e. EPS core)
 - Subsection 9.23.10. Wall Studs
 - Subsection 9.23.13. Roof and Ceiling Framing
 - Subsection 9.25.3. Air Barrier System

Refer to the attached report for additional detail.

NOTE: For copies of the signed and sealed load span tables referenced under "For Structural Use" on page 8, Section 3, **Conditions and Limitations**, refer to the following Insulspan Technical Bulletins:

No.	Bulletin Subject	Last Issue
118	Roof Panel Transverse Load Design Charts - NBC Canada 2005	2010-02-25
119	Wall Panel Design Chart (OSB Splines) - NBC Canada 2005	2010-03-08
120	Wall Panel Design Charts (2x Lumber Splines) - NBC Canada 2005	2010-03-08
121	Wall Panel Design Chart (LVL Spline) - NBC Canada 2005	2010-03-08

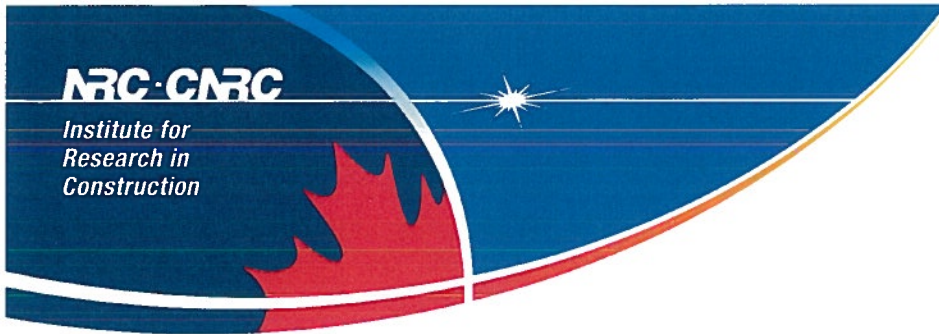
Note: Canada Mortgage and Housing Corporation requires a CCMC evaluation report for products used in construction financed or insured under the National Housing Act.

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Evaluation Report CCMC 13016-R

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Insulspan Structural Insulated Panel (SIP) System

1. Opinion

It is the opinion of the Canadian Construction Materials Centre (CCMC) that “Insulspan Structural Insulated Panel (SIP) System” when used as exterior insulated loadbearing wall and roof panels in accordance with the conditions and limitations stated in Section 3 of this Report, complies with the National Building Code 2005:

- Clause 1.2.1.1.(1)(a), Division A, using the following acceptable solutions from Division B:
 - Section 4.1. Structural Loads and Procedures
 - Article 4.3.1.1. Design Basis for Wood (i.e. Composite panel with lumber studs/joists)
 - Subsection 9.25.2. Thermal Insulation
 - Subsection 9.25.4. Vapour Barriers
- Clause 1.2.1.1.(1)(b), Division A, as an alternative solution that achieves at least the minimum level of performance required by Division B in the areas defined by the objectives and functional statements attributed to the following applicable acceptable solutions:
 - Section 4.3. Design Requirements for Structural Materials (i.e. EPS core)
 - Subsection 9.23.10. Wall Studs
 - Subsection 9.23.13. Roof and Ceiling Framing
 - Subsection 9.25.3. Air Barrier Systems

This opinion is based on CCMC's evaluation of the technical evidence in Section 4.1 provided by the Report Holder.

Ruling No. 10-07-244 (13016-R) authorizing the use of this product in Ontario, subject to the terms and conditions contained in the Ruling, was made by the Minister of Municipal Affairs and Housing on 2010-04-12 pursuant to s.29 of the Building Code Act, 1992 (see Ruling for terms and conditions). This Ruling is subject to periodic revisions and updates.

2. Description

The product consists of structural framing with in-fill panels of expanded polystyrene (EPS) insulation glued to two oriented strandboard (OSB) panels. For wall panels in loadbearing applications, lumber studs are installed as structural ribs at 1.2 m on centre (o.c.) at the panel joints. For roof panels, either lumber or I-joists are installed as structural ribs at 1.2 m o.c. at the panel joints. For nonstructural applications on post-and-beam construction, the panels have OSB splines for joining the panels.

The Type 1 and Type 2 EPS core insulation (see CCMC # 12424-L and # 12425-L) are certified by a third party and are under a Plasti-Fab Ltd. upgraded quality assurance program that verifies the EPS's mechanical properties.

The OSB panels conform to CSA O325.0-07, "Construction Sheathing," and are certified by a third party. In addition, the Insulspan Group requires that the OSB manufacturer provide assurance that its OSB panels possess the properties specified in Insulspan's proprietary specifications entitled "Insulspan SIP Grade OSB."

The adhesive used to bond the EPS core to the OSB facers is a moisture-cured, one-part urethane adhesive designed for application by bead applicator.

All aspects of the product's manufacturing are verified by an in-plant quality control program. The in-plant quality control and the product are third-party certified by Intertek Testing Services (ITS) with the Warnock Hersey certification mark, providing assurance that the product's panels meet the product proprietary specification.

The panels are available in thicknesses of 115 mm, 165 mm, 210 mm and 260 mm for walls, and 115 mm, 165 mm, 210 mm, 260 mm and 310 mm for roofs. The spans vary based on the anticipated loading and are outlined in the manufacturer's published span charts as specified in Section 3 of this Report.

Lintels for doors and windows are framed as in conventional framing. The "Insulspan SIP System" panel wall and roof construction is proprietary, with specific construction details for the top and bottom plates, a nailing schedule (size, spacing and angle of nail entry) and a field adhesive/sealant. The field construction sequencing must be in strict accordance with the "Insulspan SIP Installation Guide" (also Check List) and Site Reference Manual.

The figures below show the salient features of the product. Please refer to the manufacturer's specifications for detailed requirements.

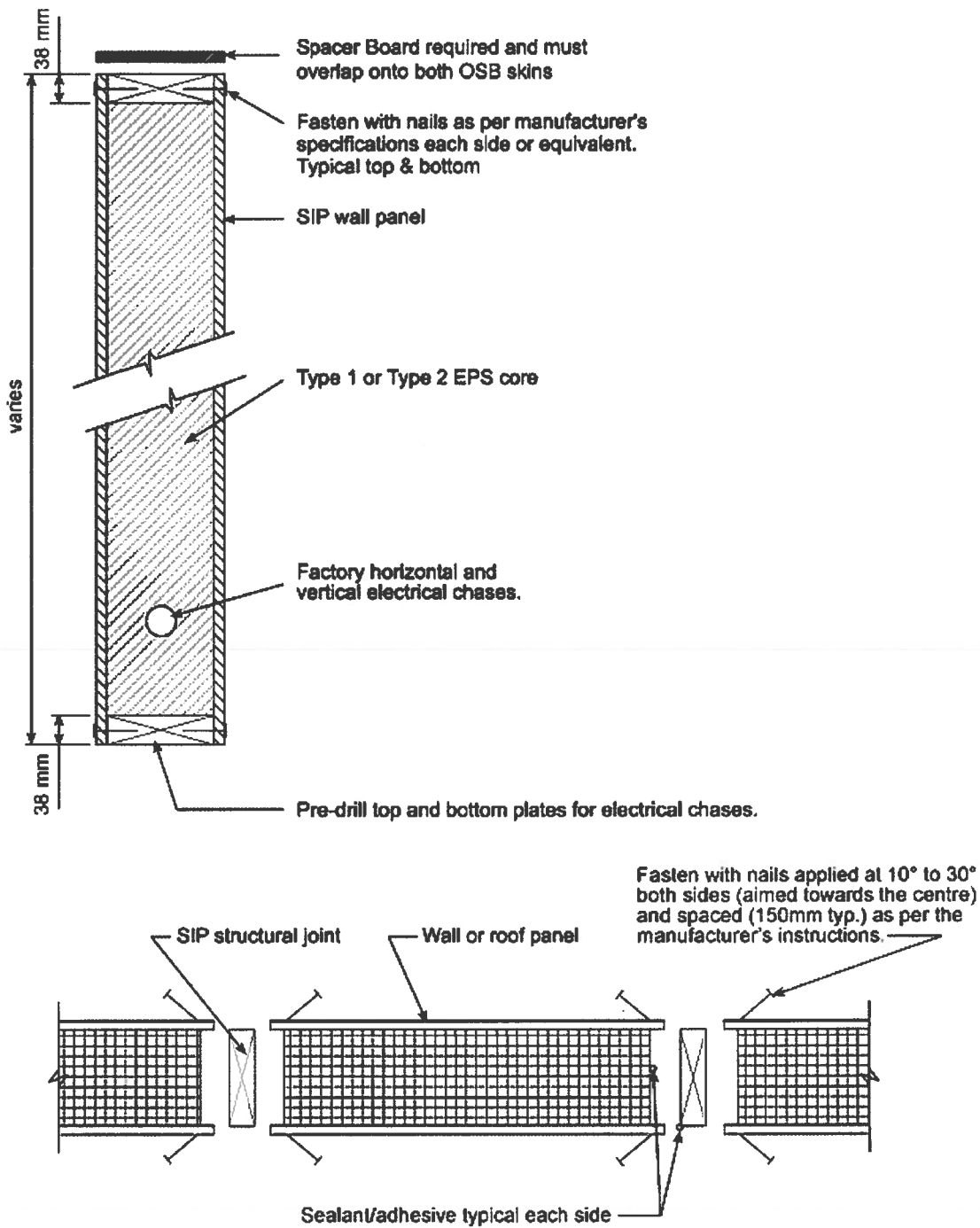


Figure 1. "Insulspan SIP System" wall panels with lumber studs at 1.2 m o.c. See manufacturer's details for sealant and tape requirements

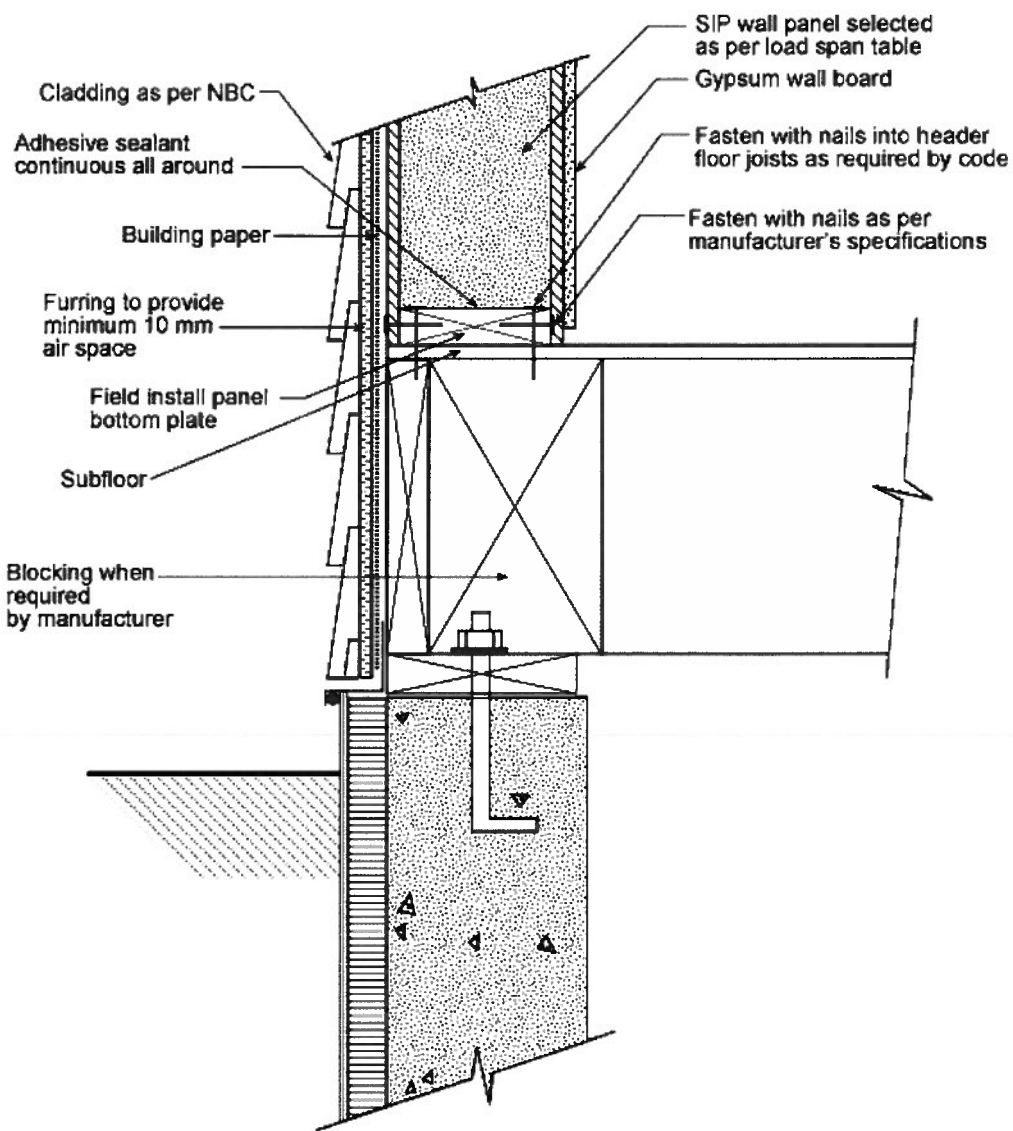


Figure 2. "Insulspan SIP System" – details of a wall panel connection to floors and rainscreen cladding. See manufacturer's details for sealant and tape requirements

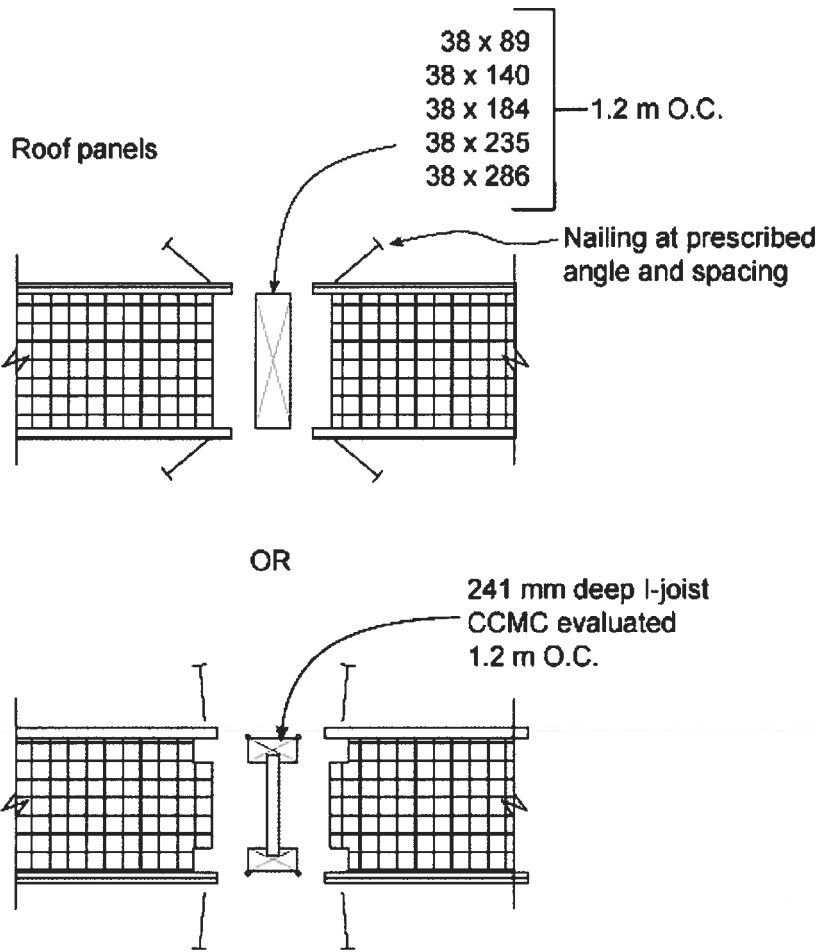


Figure 3. “Insulspan SIP System” – structural roof panels with lumber or prefabricated I-joists at 1.2 m o.c. See manufacturer's details for sealant and tape requirements

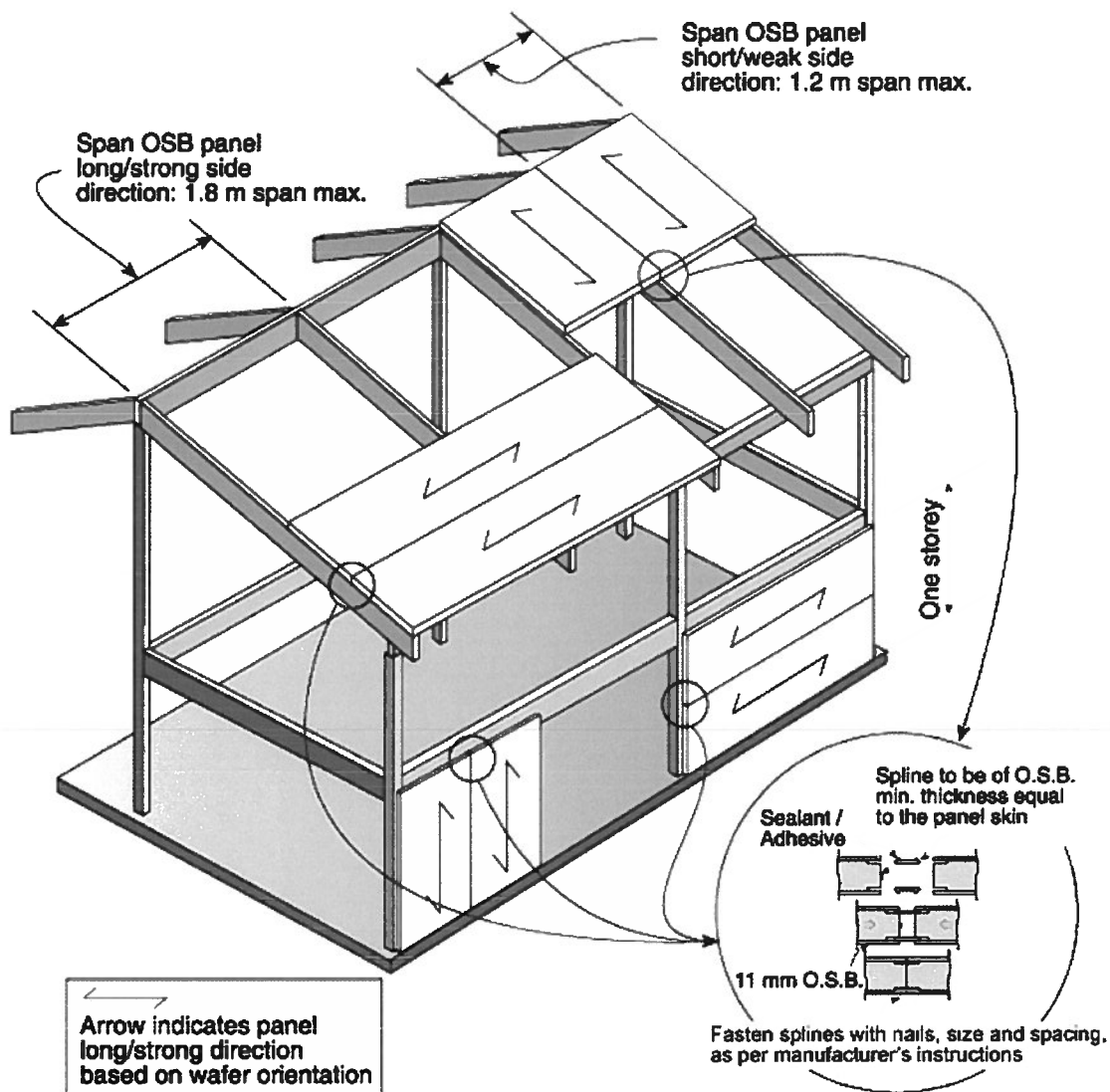


Figure 4. "Insulspan SIP System" – non-axially loaded structural panels with OSB splines on post-and-beam frame with limited roof spans of 1.2 m in OSB weak direction and 1.8 m in OSB strong direction. See manufacturer's panel-to-structure fastening details

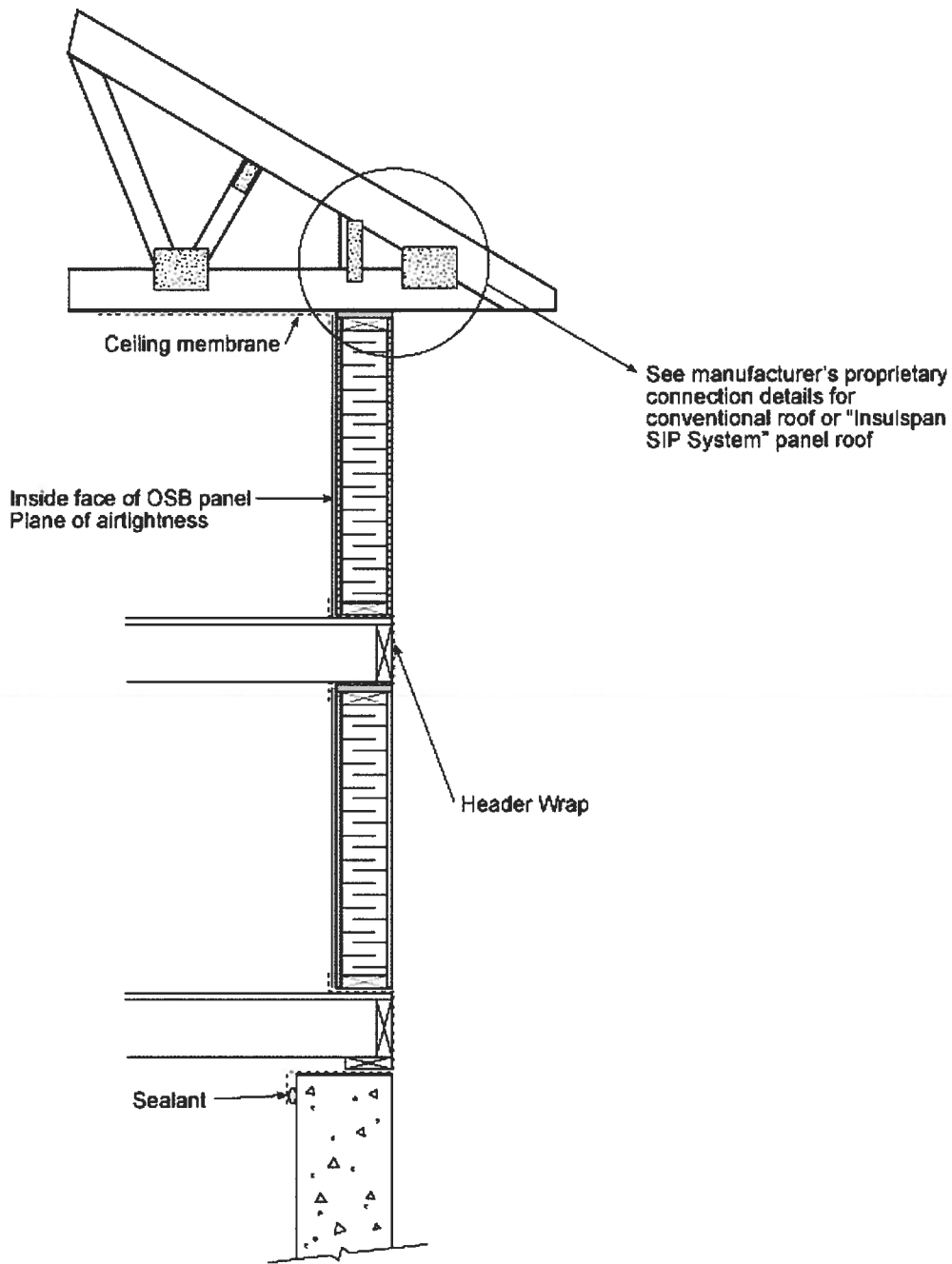


Figure 5. “Insulspan SIP System” – proprietary air barrier system – continuity of seal of the inside barrier face must be maintained

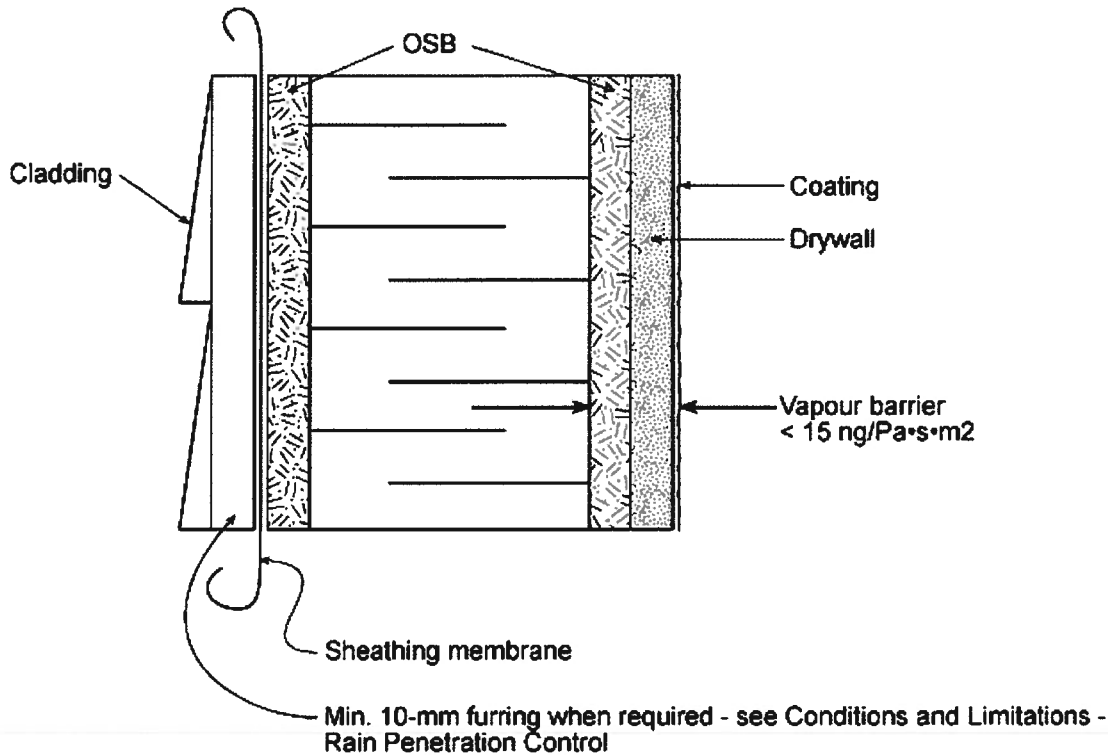


Figure 6. “Insulspan SIP System” – vapour diffusion control

3. Conditions and Limitations

CCMC's compliance opinion in Section 1 is bound by the “Insulspan Structural Insulated Panel (SIP) System” being used in accordance with the conditions and limitations set out below.

The use of the product as a structural insulating framing system is intended for single-family housing falling within the scope of Part 9 buildings of Division B of the NBC 2005. The product provides: (i) an alternative solution to Clause 9.4.1.1.(1)(c), General (structural design requirements and application limitations) and Section 9.23., Wood-Frame Construction, of Division B of the NBC 2005, for framing of walls and roof, and (ii) an NBC-specified acceptable solution meeting Section 9.25, Heat Transfer, Air Leakage and Condensation Control, of Division B of the NBC 2005, for insulation, air leakage control and vapour diffusion control, when the following conditions and limitations are met:

For Structural Use

- When used as wall and roof panels, the installation must conform to the signed and sealed load tables for “Insulspan Structural Insulated Panels (SIP),” dated January 20, 2010 for walls and for roofs.

These load tables have been prepared using a proprietary reliability-based SIP computer model with benchmark testing conducted to produce design values meeting the reliability targets of CAN/CSA-O86-01, “Engineering Design in Wood.” As stated below, design details can be obtained from the manufacturer for custom designs not covered by the pre-engineered span tables.

It should be noted that the load tables outline the total specified live and dead loads permitted, with a ratio of 2:1. As a result, the load tables are presented based on the anticipated local wind load and resulting maximum permitted axial load. Maximum total specified loads (live load plus dead load) of: 14.6 kN/m, 21.8 kN/m, 29.2 kN/m (1 000 lbs/ft, 1 500 lbs/ft or 2 000 lbs/ft) are permitted as long as the dead load portion does not exceed 4.8 kN/m, 7.3 kN/m, 9.5 kN/m (333 lbs/ft, 500 lbs/ft and 667 lbs/ft) respectively. When the latter dead load levels are exceeded, the design must be modified to address duration of load effects.

For structural applications outside the scope of the above-referenced manufacturer's publication, the drawings or related documents must bear the authorized seal of a professional engineer skilled in wood design and licensed to practice under the appropriate provincial or territorial legislation.

- Window and door lintel framing shall be conventional framing. Lintels at door and window openings must be in conformance with Article 9.23.12.3., Lintel Spans and Sizes, of Division B of the NBC 2005. Point loads within the wall assembly must also be addressed in a conventional manner with adequate columns as per NBC.
- Except for conventional treatment of lintels and point loads, the remainder of the SIP panel wall construction is proprietary with specific construction details for top and bottom plates, the nailing schedule (number, spacing and angle of nail entry), and field adhesive/sealant. The field construction sequencing must be in strict accordance with the Insulspan SIP Installation Guide (also Check List) and Site Reference Manual. The Insulspan Group provides field plans and field advisory service (when specified) for the proper installation of the panels.
- All details of design, handling, and installation must comply with the manufacturer's current specification and instruction manual titled "Insulspan Structural Insulated Panel System - Installation Guide," dated 05-29-2008. It is important that the construction sequence of the panel erection (i.e. bottom plate attachment to floor, panel erection, stud installation, top plate and second cover plate, nail spacing and angle of nail entry, adhesive, etc.) be followed to ensure panel performance.
- For areas of high wind and high seismicity, designers should consult the manufacturer for proprietary shear wall test data for comparison with current table of shear wall design values in CAN/CSA-O86. With no hold-downs, the "Insulspan SIP System" is limited for use in geographical locations where the $q_{1/50}$ wind load is less than 0.6 kPa and the 5% damped spectral response acceleration, $S_a(0.2) < 0.7$.

Air Leakage Control

- The product panel can be used as an air barrier material within the manufacturer's proprietary air barrier system. Two layers of OSB and an EPS foam core meet the 0.02 l/sm^2 at 75 Pa air leakage rate requirement and is equivalent to materials specified in Appendix Note A-9.25.3.2. of the NBC 2005. To be installed as the designated air barrier system, the panels must have joints sealed to maintain airtightness and continuity (i.e. CCMC-evaluated header wrap around floors, sealed at penetrations, etc.) in accordance with Article 9.25.3.3., Continuity of the Air Barrier System, of Division B of the NBC 2005. See the manufacturer's proprietary air barrier system details.

Alternatively, if a separate proprietary air barrier system is to be installed, Insulspan Group recommends a sheathing membrane-type air barrier material and system as outlined in CCMC # 13280-R or # 13290-R.

Vapour Diffusion Control

- When used to provide vapour diffusion control, the "Insulspan SIP System" wall panels, consisting of two layers of OSB and EPS foam core, meet the requirements of Subsection 9.25.4. of Division B of the NBC 2005, when interior painted drywall with a composite water vapour permeance of $15 \text{ ng/Pa}\cdot\text{s}\cdot\text{m}^2$ is installed on the warm side of the wall assembly and a 10-mm air space is installed on the cold side.

Rain Penetration Control

- The product's performance depends on continuous protection from water penetration of the SIP panels for the projected lifetime of the structure. In conventional wood-frame structures, when a failure of the roof or wall cladding occurs, water will normally leak into the occupant's space. Such leakage alerts the occupants to failure and repairs can be undertaken.

In the case of closed panels, such as SIPs, the occupants may not be alerted of any water penetration until the exterior OSB skins have absorbed excessive moisture increasing the risk of failure. The use of OSB in wet conditions is not permitted as per CAN/CSA-O86 and the NBC 2005, hence the cladding design must prevent the OSB from being subjected to wet conditions.

As a result, the cladding solutions in Section 9.27., Cladding, of Division B of the NBC 2005, which apply to conventional woodframe must be enhanced for both wall and roof installations by installing an appropriate “second line of defence” against water penetration in line with the occupant's expectations of performance, maintenance and inspection.

Wall Cladding - Rainscreen System

- The wall cladding must be installed as a rainscreen system with a minimum 10-mm air space to allow for drainage of any water that may breach the cladding. The 10-mm air space for drainage must be outboard of a sheathing membrane protecting the SIP panel. The membrane must be properly installed in conjunction with top and bottom window flashing to shed water to the exterior.

Roof Cladding - Design & Installation

- The strength of conventional roof structures, whether they consist of roof trusses or roof rafters, is largely unaffected by the initial stages of any water penetration. In the case of SIPs, failure of the roof covering could lead to the rapid accumulation of moisture in the top skin accompanied by changes in the performance of the panels and likely, permanent sagging of the roof panels.

Hence the design of the roof cladding for use with SIPs must perform to provide a reduced risk of water penetration when compared with conventional roof structures. The roof cladding installed must have a second line of defence based on the anticipated wind-driven rain, snow and ice conditions for the geographical location.

Examples of a second line of defence include single or multiple layers of 15-lb or 30-lb asphalt-impregnated membranes or modified bituminous membranes. The selection should be based on the climatic loads at the building location, anticipated roof slope, quality of the roof cladding selected and occupant performance expectations and maintenance envisioned.

Construction Moisture During Installation of Roof Panels

- Care must be taken in the case where the “Insulspan SIP System” roof panels have been exposed to moisture/rain and where a water and vapour impermeable roof cladding is being installed (i.e. asphalt shingles). As the OSB panel, which has been wetted, cannot dry towards the attic (like in conventional construction), the exposed OSB panel should be allowed to dry before the asphalt shingles are installed. OSB, like other wood products, must be protected from excessive moisture and covered with cladding as soon as possible.
- These panels must be identified with the phrase “CCMC # 13016-R” along with the Intertek Testing Services (ITS), Warnock Hersey certification mark.

4. Technical Evidence

CCMC's Technical Guide for “Insulspan Structural Insulated Panel (SIP) System” sets out the nature of the technical evidence required by CCMC to enable it to evaluate a product as an acceptable or alternative solution in compliance with the NBC 2005. The Report Holder has submitted test results, summarized below, and computer modelling for CCMC's evaluation. Testing was conducted at independent laboratories recognized by CCMC. The corresponding test results for “Insulspan Structural Insulated Panel (SIP) System” are summarized below.

4.1 NBC 2005 Compliance Data for “Insulspan Structural Insulated Panel (SIP) System” on which CCMC Based its Opinion in Section 1

4.1.1 General

4.1.2 Material Requirements

The material properties which must be maintained include, but are not limited to the following:

- The proprietary-grade OSB facers must meet CSA O325 and the enhanced mechanical properties specified by the manufacturer.

- The EPS core must meet the CAN/ULC-S701-01, “Thermal Insulation, Polystyrene, Boards and Pipe Covering,” standard.
- The adhesive shall be the Mor-Ad M-657 by Rohm & Haas.
- The fastener specification and installation schedule on the interior and exterior of panels, as well as the angle of entry into the framing.
- For walls, the specified lumber grade for the wood studs.
- For roof panels, the specified lumber or I-joist grade.
- The headerwrap material shall be CCMC-evaluated as an air barrier material.

4.1.3 Design Requirements

4.1.3.1 Loads as per NBC and Wood Design

Structural testing of the “Insulspan SIP System” was witnessed by an independent testing agency recognized by CCMC. The scope of the test program, quality control and certification programs are summarized below.

Design Model

Many of the structural panel tests and connection tests were used to calibrate and validate a reliability-based design computer model. The design model was then used for the engineering design of the panel for the various load configurations.

Structural test data for plant qualification to manufacture the product is consistent with test data used to validate the reliability-based design model. Insulspan plants are listed based on the accredited third-party plant qualification and the on-going quality control (QC) as part of the product certification.

4.1.4 Prescriptive Requirements

The thermal resistance requirements are met by having demonstrated that the EPS used in the panels comply with CAN/ULC-S701-01, “Thermal Insulation, Polystyrene, Boards and Pipe Covering,” via third-party certification of the EPS boards used.

The air leakage control requirements are met through the Insulspan proprietary air barrier system details where the inner OSB facer is forming the principal plane of airtightness. The continuity details are met via a CCMC-evaluated headerwrap with an air leakage rate of ≤ 0.02 l/s·m². The vertical joints of the panels are to be sealed and rendered airtight as per the manufacturer's details.

The vapour diffusion control requirements are met by combining the inner OSB with a gypsum interior finish and coating (i.e. primer and 2 coats of paint), that together result in a water vapour permeance value of ≤ 15 ng/Pa·s·m².

4.1.5 Performance Requirements

Stiffness

Forty-nine (49) specimens of OSB panels, lumber ribs and wood I-joist ribs were tested for their modulus of elasticity. In addition, testing of EPS to determine the shear modulus and density was conducted. Ninety (90) connection shear tests were also conducted to determine the shear stiffness of the rib-skin interface.

Full-scale Panel Strength Tests

Thirty (30) full-size panels were tested and the results were compared with the predictions of the computer model. The model proved to be reliable in predicting the SIP panel performance for roof and wall panels.

SIP Panel Tests - Weak (short) OSB Direction

Concentrated static and impact tests (wet and dry) were conducted on panels in accordance with CSA O325.1. All specimens met the criteria for 1.2-m span rating contained in CSA O325.0.

SIP Panel Tests - Strong (long) OSB Direction

Panel bending tests were conducted, before and after wetting, to determine the effect of moisture on the strength of the exposed panels. The loss of strength was in the order of 10%, but remained well above the permitted specified ultimate transverse load.

Creep and Recovery

Three (3) pairs of full-scale panel bending tests were conducted with a sustained 24-hour specified load imposed. The CCMC criteria of a maximum 25% creep and recovery of $L/1440$ were met. The permitted specified loads were then doubled and no failures occurred after 24 hours.

OSB/EPS Adhesive Qualification

Adhesive shear testing conducted to date, before and after aging, has demonstrated shear strength in excess of the EPS foam core.

On-going QC and Certification

All manufacturing plants listed in this report participate in third-party certification currently provided by Intertek Testing Services (ITS) as a third-party agency, a certification organization accredited by the Standards Council of Canada for this type of product. ITS has extended certification for the listed plant locations based upon:

- review of Insulspan's "Panel and SIP Engineering Model Program;"
- review of Panel qualification tests conducted by an independent testing agency recognized by CCMC; and
- implemented quality control procedures for staff, components, equipment and panel tolerances with panel testing at each of the listed plant locations. On-going audits of Insulspan manufacturing plants is conducted to verify continued compliance with all requirements.

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Readers must confirm that the Report is current and has not been withdrawn or superseded by a later issue. Please refer to <http://www.nrc-cnrc.gc.ca/eng/services/irc/ccmc.html>, or contact the Canadian Construction Materials Centre, Institute for Research in Construction, National Research Council of Canada, 1200 Montreal Road, Ottawa, Ontario, K1A 0R6. Telephone (613) 993-6189. Fax (613) 952-0268.

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